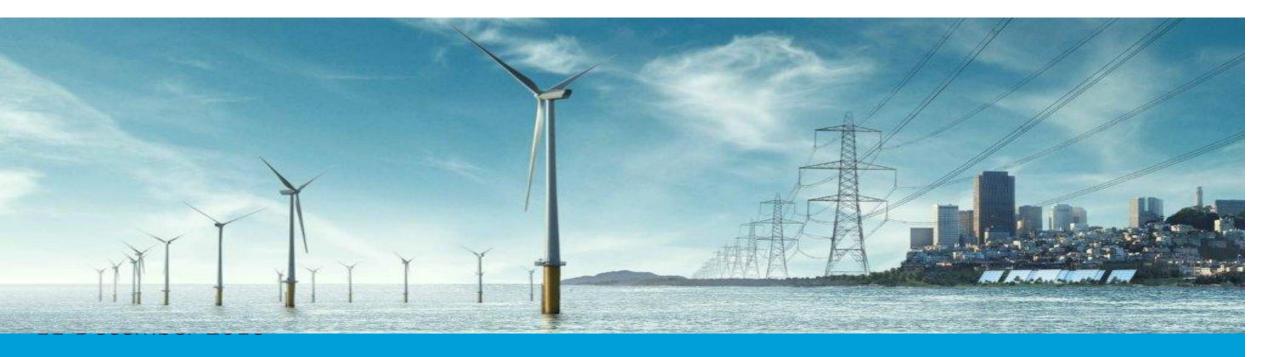
DNV-GL



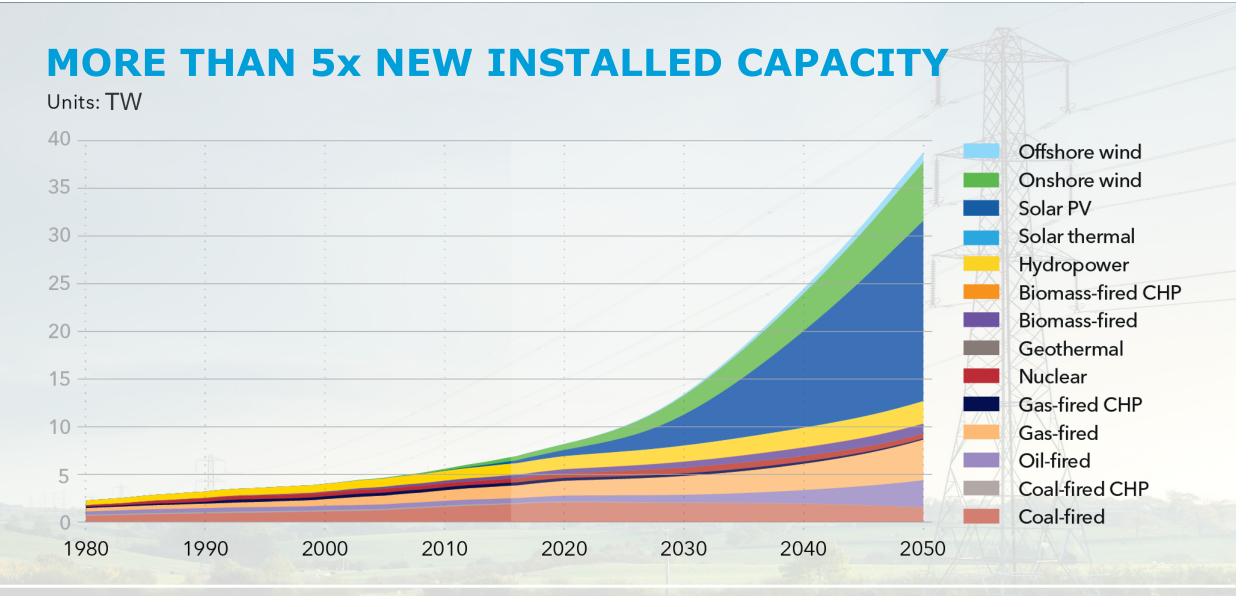
Taking a broader view DNV GL in Energy

Global reach – local competence



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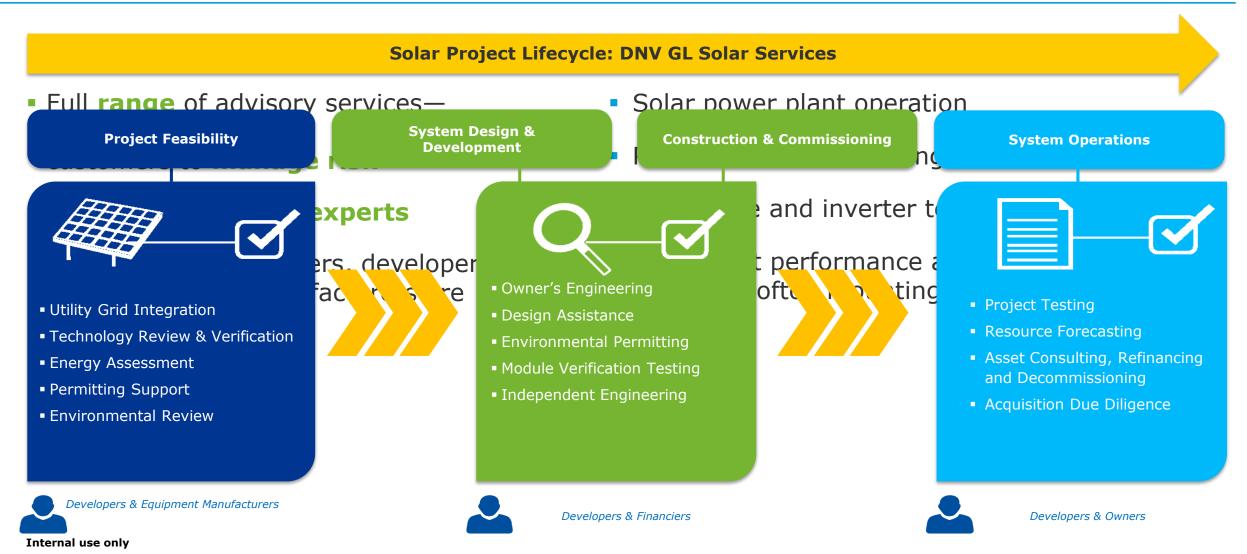


Internal use only



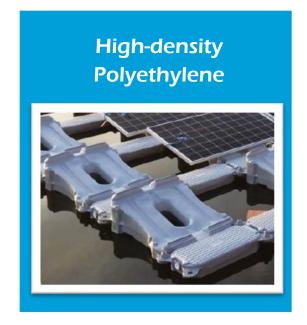
Internal use only

In a reduced margin environment, quality is a must



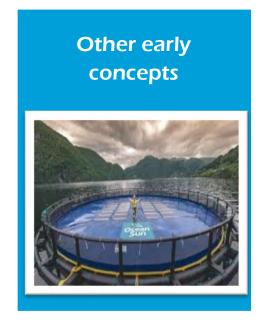
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Key Equipment Risk - Floating Systems









There are many floating systems suppliers with various philosophies at different evolution stages

- Challenges to classify various floating PV suppliers
- Challenges to find specific standards for floating systems
- Concerns with long term quality, performance and reliability of the products and solutions from various floating PV suppliers

Internal use only

Recommendation - floating systems

Manufacturing Quality Processes

- Quality control in manufacturing process
- Manufacturing documentation control
- Reuse of manufacturing waste %
- RMA process
- Compliance to QHSE standards
- Factory Acceptance test procedure

Health & Safety

- RoHS IEC 62321:2008
- Water Quality BS6920:2000

Environmental

- Freezing test: Tensile strength meets requirements after test [-20 °C, 120hr]
- Temperature test: Tensile strength meets requirements after test [-40 °C to 85 °C]

Internal use only

Process Documentation

- Design and installation manual
- · Operations and installation manual
- Work method statements
- · Installers training and qualification
- Testing and commissioning documentation
- Warranty documents T&C

Performance

- Water Tightness test
- Accelerated UV aging
- Material Thickness

Mechanical

- Dynamic load fatigue
- Concentrated load test
- Surface drop hammer test
- Wind tunnel test:
- Tensile strength test

Thank you

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